

DENITool

SCANDINAVIAN TOOL SYSTEMS

DENITool Grade Application Chart

Ph-740-775-6300 ~ Fax 740-775-2314

		Uncoated Carbide	Coated Carbide	Uncoated Cermet	Coated Cermet	"C" Code
Tough ----- High-wear	P	10	DC10, DC15, DC25, DP25, DP 35/55, DX 10, DX 20, DX30/50	DT 10, DT 55	DT 210, DT 255, DT 310, DT 355	C-8
		20	P20, P25			C-7
		30				C-6
		40				C-5
Tough ----- High-wear	M	10	DC 10, DP25, DP 35/55 *, DX 10, DX 20, DX 30/50 *	DT 10, DT 55	DT 210, DT 255, DT 310, DT 355	
		20				
		30				
		40				
Tough ----- High-wear	K	10	DX 2, DC 10, DC 25, DX 10, DX 20, DX 30/50 *	DT 10, DT 55	DT 210, DT 255, DT 310, DT 355	C-4
		20				C-3
		30				C-2
		40				C-1

*) DP50 & DP55 with PLC (Hi-Lubricant) coating is recommended for dry machining, in hard to cut material that has a tendency to "build-up" on the cutting edge.